

LORD® 7556 Urethane Adhesive

Technical Data Sheet

LORD® 7556 adhesive is an equal-mix, two-component clear urethane adhesive system used to bond Lexan®, ABS, polycarbonate and other plastics. This adhesive will also bond primed metals.

Features and Benefits:

Non-Flammable – does not require explosion-proof equipment.

Environmentally Recommended – does not contain ozone depleting chemicals.

Environmentally Resistant – resists weathering, humidity and salt spray; UV resistant.

Chemically Resistant – solvent resistant when cured. Painting and most cleaning processes do not affect bond strength.

Non-Sag – remains in position when applied on vertical or overhead surfaces, allowing for greater process flexibility.

Application:

Surface Preparation – Surfaces should be free of grease, dirt and other contaminants. For plastics, clean the surface with a dry rag wipe or a rag dampened with solvent. For metals, prime or grit blast the surface, then solvent wash for optimum bond performance.

Mixing – Mix resin with the appropriate curative at a 1:1 ratio, by volume. Handheld cartridges will automatically dispense the correct volumetric ratio of each component. Once mixed, the adhesive cures rapidly.

Applying – Apply adhesive using handheld cartridges. Assemble parts within working time of the adhesive.

Curing – LORD 7556 adhesive will cure to full strength in 24 hours at 77°F (25°C).

Cleanup – Clean equipment and tools prior to the adhesive cure with solvents such as acetone or methyl ethyl ketone (MEK). Do not use alcohol. Once adhesive is cured, heat the adhesive to 300°F (149°C) or above to soften the adhesive. This allows the parts to be separated and the adhesive to be more easily removed. Some success may be achieved with commercial adhesive strippers.

Shelf Life/Storage:

Shelf life is six months when stored in a clean, dry environment at 70-80°F (21-27°C) in original, unopened container.

After opening, protect adhesive from excessive exposure to moisture by replacing protective cap on the cartridge.

Typical Properties*

	7556-A Resin	7556-B Curative	7556-C Curative
Appearance	Translucent Paste	Translucent Paste	Translucent Paste
Viscosity, cP @ 77°F (25°C)	40,000 - 160,000	95,000 - 300,000	80,000 - 300,000
Density lb/gal (kg/m ³)	9.64 - 10.04 (1155 - 1203)	9.2 - 9.6 (1102 - 1150)	9.2 - 9.6 (1102 - 1150)
Flash Point (Closed Cup), °F (°C)	>200 (>93)	>200 (>93)	>200 (>93)

*Data is typical and not to be used for specification purposes.



ENGINEERING YOUR SUCCESS.

Cautionary Information:

Before using this or any Parker LORD product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Typical Properties* of Resin Mixed with Curative

	7556-A/B	7556-A/C
Mix Ratio, by Volume Resin to Curative	1:1	1:1
Solids Content by Weight, %	100	100
Working Time, minutes	3-5 @ 77°F (25°C)	4-6 @ 90°F (32°C)
Time to Handling Strength, minutes	60 @ 77°F (25°C)	90-140 @ 73°F (23°C)

*Data is typical and not to be used for specification purposes.

Values stated in this document represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

Information provided herein is based upon tests believed to be reliable. In as much as Parker LORD has no control over the manner in which others may use this information, it does not guarantee the results to be obtained. In addition, Parker LORD does not guarantee the performance of the product or the results obtained from the use of the product or this information where the product has been repackaged by any third party, including but not limited to any product end-user. Nor does the company make any express or implied warranty of merchantability or fitness for a particular purpose concerning the effects or results of such use.

WARNING — USER RESPONSIBILITY. FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

©2022 Parker Hannifin - All Rights Reserved

Information and specifications subject to change without notice and without liability therefor. Trademarks used herein are the property of their respective owners.

OD DS3455 04/22 Rev.8



Parker LORD
Engineered Materials Group

111 LORD Drive
Cary, NC 27511-7923
USA

phone +1 877 ASK LORD (275 5673)

www.lord.com